

# Certificate

Unannounced Audit

according **IFS Food**

**Version 8, April 2023**

and other associated normative documents

Herewith the certification body TÜV NORD CERT being an ISO/IEC 17065 accredited certification body for IFS certification and having signed an agreement with IFS Management GmbH, confirms that the processing activities of

**Roland Mills West GmbH**  
**Am Stadthafen 22**  
**45663 Recklinghausen**  
**Germany**

at the location

**Roland Mills West GmbH**  
**Dyckburgstraße 440**  
**48157 Münster**  
**Germany**

**GS1 GLN(s): 4021208000018**

**COID: 486**



product scope(s)

**6. Grain products, cereals, industrial bakery and pastry, confectionary, snacks**

technology scope(s)

**D, E, F**

for the audit scope:

**Production (cleaning, netting, grinding, sieving, mixing) of wheat flours, as well as bulk receipt and delivery of wheat flours and specialty flours. Packaging in big bags and cooling of wheat germ. Beside own production, the company has partly outsourced processes.**

fulfills the demands on the

**Higher Level with a score of 97,34 %**

Date of the last unannounced audit: 2025-10-23

Audit date: 2025-10-22 until 2025-10-23

Audit Report No. 3539 6347

Certificate Registration No. 78 272 034636

Authorized by: Marion Giere

Certificate issue date:

2025-11-19

Date of expiration of the certificate:

2026-12-23

Next audit to be performed within the time period:

Recertification audit between 2026-09-03 and 2026-11-12  
in case of announced audit and between 2026-07-09 and  
2026-11-12 in case of unannounced audit

Essen, 2025-11-19

A handwritten signature in black ink, appearing to read 'M. Giere'.

Certification Body at TÜV NORD CERT GmbH

TÜV NORD CERT GmbH  
Am TÜV 1, 45307 Essen  
[www.tuev-nord-cert.com](http://www.tuev-nord-cert.com)

